EXHIBIT G

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 2 MANUFACTURING INSTRUCTION DATE 11/20/98

GENERAL INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS _____ STEP NUMBER

840 165

3

1 DATE COMPOUNDED 11/22/98

MANUF. ORDER NO. _____

FSL7210BD NO. 3 DMX BATCH NO. HM5163

MAT'L INPUT GRADE	MATERIAL INPUT DESCRIPTION	BATCH, TANK, OR LOT NO	MSCO INIT. MAT'L STAGED	LOC.	FORMULA AMOUNT: POUNDS	POUNDS USED	OPER INIT
	PART I			43			
88766	POLYMER				1125#	1125#	TC/HN
88656	RED MASTERBATCH	GC 047		DR.	52#	52	FS
06230	10 MICRON MINUSIL	HJ 035			76#	76#	TC/HN
88964	D4 & HMDZ TR. FILLER	~~HM~~ ~~GC~~			305#	305	HN
88625	ZEOTRIX 95 TR. FILLER	HM 034			260#	260#	TC
	PART II			43			
88766	POLYMER	HC633			400#	400	FS
88610	FLUORO. PLASTICIZER	HH157 HC154			92#	92	FS
~~88624~~ FF7149	FLUORO. HYDROLYZATE	HK 902			23#	23	FS
06435	STAN MAG 112	GC 048		DR	4#	4	FS
SF1173	TETRAMER	HK918			23#	23	FS
06861	DIALLYL MALEATE	BH 001		cooker	970GMS	970 gms	DP
*88104	HYDRIDE	AD602			37 #	37#	DP
					2400#	2310	TOTAL

120

* 88104 CALCULATION ON NEXT PAGE.(PAGE 2)

OUT

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OPERATOR INITIALS STEP NUMBER

CONTINUED 1

OUTPUT MATERIAL	POUNDS
FSL7210BD	2310

CONTAINERS CODE	NO. OF CONT. NEW	USED	DESCRIPTION
55G9		6	55 GAL OT DRUMS
09M3	6		ACCORDIAN LINERS

88104 CALCULATION (ST'D.= 0.90 H2)

- O MUST KNOW THE %H2 IN THE 88104 (SPEC.= 0.80% TO 1.2% H2)
- O TYPICAL CHARGE: 28 TO 43 LBS.

34 = 37 LBS. 88104 TO CHARGE.

0.93 %H2

GRADE FSL7210BD EQUIP DMXR3
BATCH HM563 ********** CC 3810
* PRODUCTION SYSTEM * BLDG 42
****

OPERATOR INITIALS | STEP NUMBER

CONTINUED 1 **GENERAL**

1. FSL7210B IS THE CROSSLINKING AGENT OF A TWO PART MOLDING COMPOUND WHICH IS USED FOR THE MANUFACTURE OF ELECTRICAL CONNECTOR INSERTS.

2. BEFORE ATTEMPTING TO OPERATE ANY ITEM OF EQUIPMENT, YOU MUST HAVE BEEN INSTRUCTED IN ITS FUNCTION.

3. INITIAL EACH STEP AS IT IS COMPLETED ON THE INSTRUCTIONS, SLASH, IF INCMPLETE.

4. WHEN ATTEMPTING TO CONTROL A SPECIFIED BATCH TEMPERATURE, OPERATOR MUST USE OWN JUDGEMENT IN SELECTING CORRECT MIXER BLADE SPEED.

SAFETY INSTRUCTIONS

1. OBEY ALL PLANT, AREA AND EQUIPMENT SAFETY RULES WHILE RUNNING THIS EQUIPMENT.

2. BEFORE INTRODUCING FLAMMABLE LIQUIDS INTO VESSELS; PURGE WITH NITROGEN TO REMOVE AIR THAT MAY FORM AN EXPLOSIVE MIXTURE WITH THE FLAMMABLE LIQUID VAPORS.

3. WHEN TRANSFERRING FLAMMABLE LIQUIDS, CONNECT CONTAINER WITH A GROUND WIRE TO PREVENT BUILD-UP OF A STATIC CHARGE AND SPARKS.

4. THE MIXER MUST BE BLANKETED WITH A NITROGEN GAS PURGE SET AT A MINIMUM FOR THE OPERATION OF THE MIXER.

5. USE DUST RESPIRATOR WHEN CHARGING FILLERS.

6. ANY QUESTION REGARDING SAFETY OR EQUIPMENT SHOULD BE DISCUSSED WITH THE C.O. AND RESOLVED BEFORE PROCEEDING.

GENERAL ELECTRIC CLASS III -- TRADE SECRET AND CONFIDENTIAL INFORMATION

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GENERAL INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3
BATCH HM563 ********** CC 3810
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OPERATOR INITIALS STEP NUMBER

CONTINUED 1 **MATERIAL HANDLING & SAFETY OBSERVATIONS**

88766 - VINYL STOPPED FLUOROSILICONE POLYMER

THIS IS A CLEAR, COLORLESS, VISCOUS POLYMER WITH NO DETECTABLE ODOR. SPECIFIC GRAVITY IS 1.12 AND THE FLASH POINT IS GREATER THAN 600F. POSSIBLE HAZARD BY INGESTION ONLY.

88656 - RED MASTERBATCH

THIS IS A VINYL STOPPED FLUOROSILICONE POLYSILOXANE CONTAINING INERT PIGMENTS. GREASE LIKE CONSISTENCY. POSSIBLE HAZARD BY INGESTION ONLY.

WERMI 06230 - 10 MICRON MINUSIL

THIS IS A BEIGE COLORED GROUND QUARTZ WHICH CAN CAUSE SILICOSIS ON LONG TERM INHALATION. AN APPROVED DUST MASK MUST BE USED WHEN HANDLING THIS MATERIAL.

88964 - TETRAMER & HMDZ TREATED FUMED SILICA

FLUFFY, WHITE POWDERY SOLID OF LOW BULK DENSITY. CONTAINS RESIDUAL METHYL TETRAMER AND HEXAMETHYLDISILAZANE ADSORBED ON SURFACE. BASICALLY SILICA. PRIMARY HAZARD IS AS AN IRRITATING DUST IF INHALED.

88625 - ZEOTHIX 95 TREATED PRECIPITATED SILICA

A WHITE POWDERY SOLID OF LOW BULK DENSITY. TREAT AS A SILICA DUST, POTENTIALLY CONTAINING FREE SILICA. WEAR A DUST MASK WHILE HANDLING.

88610 - FLUOROSILICONE PLASTICIZER

THIS CLEAR, ODORLESS COPOLYMER PLASTICIZER FLUID HAS A SPECIFIC GRAVITY OF 1.17 AND A FLASH POINT GREATER THAN 200F. POSSIBLE HAZARD BY INGESTION ONLY.

GRADE FSL7210BD EQUIP DMXR3
BATCH HM563 ********** CC 3810
* PRODUCTION SYSTEM * BLDG 42
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OPERATOR INITIALS STEP NUMBER

CONTINUED 1 **FF7149/88629 - FLUOROSILICONE HYDROLYZATE**

THIS LOW VISCOSITY FLUID MAY BE HARMFUL IF IN CONTACT WITH SKIN, SPLASHED IN THE EYES, OR INGESTED. REMOVE CONTAMINATED CLOTHING AND LAUNDER BEFORE RE-USE. OBTAIN MEDICAL ASSISTANCE IF IRRITATION OCCURS AFTER CONTACT.

WERMI 06435 - STAN MAG 112

A RELATIVELY INACTIVE FORM OF MAGNESIUM DIOXIDE. INHALATION CAN CAUSE NASAL IRRITATION; WEAR A DUST MASK. IF IN CONTACT WITH SKIN, WASH WITH SOAP AND WATER. IF IN CONTACT WITH EYES, FLUSH WITH WATER FOR 15 MINUTES.

SF1173/88482 - METHYL TETRAMER

SKIN IRRITATION IS NOT EXPECTED. IF IN CONTACT WITH SKIN, WASH WITH SOAP AND WATER. IF IN CONTACT WITH EYES, RINSE FOR 15 MINUTES WITH WATER. SEEK MEDICAL ASSISTANCE IF IRRITATION PERSISTS.

WERMI 06861 - DIALLYL MALEATE

THIS IS TOXIC BY INGESTION, SKIN PENETRATION, AND INHALATION; THEREFORE, GREAT CARE MUST BE TAKEN WHEN HANDLING THIS PRODUCT] WEAR RUBBER GLOVES,RUBBER APRON, FACE SHIELD, AND NON-VENTED GOGGLES. DAM (06861) HAS A SPECIFIC GRAVITY OF 1.073 AND IS NOT VERY VOLATILE, BUT CARE SHOULD BE TAKEN TO AVOID BREATHING VAPORS. IN THE EVENT OF SKIN OR EYE CONTACT, THE AFFECTED AREA SHOULD BE FLUSHED WITH COLD WATER FOR 15 MINUTES. IF SPLASHED ON CLOTHES, REMOVE AND WASH BEFORE REUSE AS DAM (06861) IS CONSIDERED TOXIC BY SKIN PENETRATION. CONTACT THE MEDICAL CENTER IN THE EVENT OF ANY ABNORMAL OR ACCIDENTAL EXPOSURE.

88104 - RESIN HYDRIDE

A CLEAR, COLORLESS, LOW VISCOSITY LIQUID. MAY HAVE A SLIGHT SULFUROUS ODOR. THIS IS A HYDRIDE FLUID AND CARE SHOULD BE TAKEN TO AVOID CONTACT WITH STRONG ACIDS OR BASES SINCE HYDROGEN GAS CAN BE GENERATED.

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GENERAL INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

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OPERATOR INITIALS STEP NUMBER

CONTINUED 1

MANUAL GUM WEIGHING FORM

DOUGHMXR NO.: 3 .

PROD. GRADE: FSL 7210 B .

BATCH NUMBER: HM 563 .

	A	B	C	D
INPUT MAT'L.:				
LBS. REQUIRED:				
GROSS WEIGHT:				
TARE WEIGHT:				
NET WEIGHT:				
CORRECTION: (IF REQUIRED)				

OPERATOR'S SIGNATURE: _____ .

CONTROL OPERATOR'S
(OR)
SUPERVISOR'S SIGNATURE: _____ .

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SYSTEM PREPARATION INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3
BATCH HM563 ********** CC 3810
* PRODUCTION SYSTEM * BLDG 42
****

OPERATOR INITIALS | STEP NUMBER

KL | 1 **SYSTEM PREPARATION**

RECORD ON THE INSTRUCTIONS:
- O ALL INGREDIENT ADDITIONS.
- O MIX TIMES - START AND FINISH.
- O ANY DATA SPECIFICALLY REQUESTED.
- O INITIAL EACH STEP COMPLETED, SLASH, IF INCOMPLETE.

KL | 2 THE MIXER BOWL, BLADES, AND COVER MUST BE THOROUGHLY CLEANED FROM ANY PREVIOUS PRODUCT. PERFORM A TETRAMER BOIL OUT AND STUFFING BOX REPACK. ONLY TRACE AMOUNTS OF A PREVIOUS BATCH OF FSL7210BD IS PERMITTED.

A THOROUGH SCRAPE OUT BETWEEN BATCHES OF FSL7210BD IS REQUIRED.

RECORD: PREVIOUS MATERIAL IN MIXER: FSL7210B.
TYPE OF CLEANOUT PERFORMED: NONE.

MIXER CLEAN AND READY FOR USE: _____.
(CONTROL OPERATOR'S INITIALS)

KL | 3 BE SURE ALL MATERIALS REQUIRED FOR THE BATCH ARE AVAILABLE IN THE QUANTITIES REQUIRED. BE SURE BATCH NUMBERS ARE CORRECT.

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 CC 3810

PRODUCTION SYSTEM BLDG 42

(3)

OPERATOR INITIALS | STEP NUMBER

TC/TN 1 **POLYMER CHARGING (PART I).**

(A) **RECORD BATCH START: DATE** 11/20/98 **TIME** _____

(B) APPLY FULL COOLING TO MIXER BOWL AND BLADES.

TC/TN 2 **CHARGE 88766** (PART I).
RECORD: BATCH HC633 POUNDS 125#

TC/TN 3 CLOSE MIXER COVER.

TC/TN 4 SET THE NITROGEN PURGE TO MINIMUM FOR MIXER USED.

TC/TN 5 **FILLER ADDITIONS**

ADD (06230) 10 MICRON MINUSIL.
RECORD: BATCH HJ035 POUNDS 76#

TC/TN 6 MIX BATCH AT LEAST 15 MINUTES AT 18-22 RPM.
RECORD: TIME START 22:45 FINISH 23:15

VM 7 **ADD 88964** IN THREE (3) ADDITIONS:
- O MIXER SPEED 8-12 RPM, OR LOWER TO AVOID FILLER LOSS.
- O MIX EACH ADDITION AT LEAST 15 MIN., OR UNTIL MASSED.
- O MAINTAIN FOLLOWING LOG:

NOTE! (GO VERY SLOW ADDING FILLER)

88964 FILLER ADDITION LOG

ADDITION NUMBER	POUNDS 88964	-TIME- START	FINISH	MIXER RPM	BATCH TEMP.	COMMENTS
1	105	2120	2150	10	28	
2	100	2215	2245	10	32	
3	100	2330	0000	10	34	

RECORD: TOTAL LBS. 88964 305 BATCH NO. 11M894

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

3

8 **ADD 88625** IN THREE (3) ADDITIONS.

- O MIX EACH ADDITION AT LEAST 20 MINUTES, AT A SPEED THAT WILL AVOID EXCESSIVE FILLER LOSS.
- O MAINTAIN FOLLOWING LOG:

88625 FILLER ADDITION LOG

ADDITION NUMBER	POUNDS 88625	-TIME- START	FINISH	MIXER RPM	BATCH TEMP.	COMMENTS
1	87#	23:30	23:50	10	14	
2	87#	00:00	00:30	10	14	
3	86#	01:15	01:50	10	15	

260# TOTAL

RECORD: TOTAL LBS. 88625 260# BATCH NO. HM034

9 STOP MIXER BLADES, OPEN COVER, AND SCRAPE DOWN BLADES AND SIDES OF MIXER BOWL TO REMOVE ANY CAKED OR LOOSE FILLER.

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

N/A 10 **HEAT-UP AND COOK**

- O SET MIXER AT MAXIMUM SPEED.
- O SET THE NITROGEN GAS PURGE AT 30 SCFM.
- O TURN ON REDUNDANT NITROGEN GAS PURGE.

N/A 11 SET THE TEMPERATURE CONTROLLER AT 125C.
- O HEAT BATCH TO 120-130C. **DO NOT EXCEED 140C.**

VR 12 COOK BATCH 4 HOURS AT 120-130C.
- O RECORD DATA EVERY 60 MINUTES IN FOLLOWING LOG:

COOK LOG

OPERATOR	TIME	MIXER RPM	BATCH TEMP.	N2FLOW RATE	COMMENTS
N/A	0200	10	120	30	
RL	0310		123		
RL	0400		124		
RL	0500		127		
RL	0600		125		

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 CC 3810

PRODUCTION SYSTEM BLDG 42

OPERATOR INITIALS	STEP NUMBER	
RA	13	**COOLING** (A) SET MIXER SPEED AT A MINIMUM. (B) APPLY FULL COOLING TO MIXER.
PS	14	WHEN BATCH REACHES 80C.OR LESS, CONTINUE PROCESS. RECORD: TIME BATCH AT 80C. 08:00
PS	15	REDUCE NITROGEN GAS PURGE TO 20 SCFM. O TURN OFF REDUNDANT NITROGEN GAS PURGE.
PS	16	**SCRAPE DOWN** STOP MIXER BLADES, OPEN COVER, AND SCRAPE DOWN BLADES AND SIDES OF MIXER BOWL TO REMOVE ANY LOOSE FILLER OR PRODUCT.
PS	17	**POLYMER CHARGING (PART II)** **CHARGE 88766 (PART II)** WHEN BATCH TEMP. IS 80C OR LESS. RECORD: BATCH HC633 POUNDS 400
FS	18	SET MIXER SPEED AT 8-12 RPM, CONTINUE FULL COOLING.
PS	19	**FINAL ADDITIONS** **ADD 88610** IN TWO (2) ADDITIONS. O MIX EACH ADDITION AT LEAST 30 MINUTES AT MAXIMUM SPEED. O MAINTAIN FOLLOWING LOG:

88610 ADDITION LOG

ADDITION NUMBER	POUNDS 88610	-TIME- START	-TIME- FINISH	MIXER RPM	BATCH TEMP.	COMMENTS
(1)	46	10:00	10:30	20	39	
(2)	46	10:30	11:00	20	37	

RECORD: TOTAL LBS. 88610 92 BATCH NO. HC154

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

FS 20 COOL BATCH TO 40C. OR LESS.

FS 21 **ADD FF7149/88629.**
RECORD: GRADE 88629 BATCH HK902 POUNDS 23

FS 22 **ADD (06435) STAN MAG.**
RECORD: LOT NO. GC048 POUNDS 4

FS 23 **ADD 88656 RED MASTERBATCH.**
RECORD: BATCH GC047 POUNDS 52

FS 24 **ADD SF1173/88482 WITH MIXER AT 8-12 RPM.**
RECORD: GRADE 88482X BATCH HK918 POUNDS 23

FS 25 MIX BATCH AT LEAST ONE (1) HOUR AT 8-12 RPM.
RECORD: TIME START 1200 FINISH 1300

FS 26 **IN PROCESS SAMPLING**

STOP THE BLADES, SAMPLE ONE PINT TO 30 RTV QUALITY CONTROL FOR **ALL** OF THE FOLLOWING: WAIT FOR RESULTS.

TEST		SPEC.	RESULT
A-3	APPEARANCE	OK, REDDISH/BROWN	OK
P-15	SPECIFIC GRAVITY	1.27 - 1.33	1.294
C-930	APP. RATE, GMS/MIN	50 - 150	100

D.L. 27 (A) IF ALL TEST RESULTS ARE IN SPEC, GO TO NEXT STEP, **(06861) DAM AND 88104 ADDITIONS** SECTION.

(B) IF ANY RESULT IS OUT OF SPEC, RESAMPLE AND CONTACT THE C.O..

28 **ADJUSTMENT INSTRUCTIONS** (IF REQUIRED)
CAUTION: CONFIRM ANY OUT OF SPEC RESULT BEFORE MAKING A ADJUSTMENT.
LOW P-15 SHOULD BE ADJUSTED WITH 06230. ADJUSTMENT OF 06230 IS LIMITED TO 10% OR LESS OF THE INITIAL CHARGE. DO NOT ADJUST WITH 88964 OR 88625 UNLESS DIRECTED BY PRODUCT CHEMIST OR PRODUCTION ENGINEER.

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 CC 3810

PRODUCTION SYSTEM BLDG 42

OPERATOR INITIALS	STEP NUMBER	
D.P.	29	**(06861) DAM AND 88104 ADDITIONS.**
		SEE **MATERIAL HANDLING & SAFETY OBSERVATIONS** SECTION BEFORE CHARGING (06861) DIALLYL MALEATE.
D.P.	30	OBTAIN DIALLYL MALEATE IMMEDIATELY PRIOR TO CHARGING.
		O (06861) DAM MUST BE COOLER STORED AND RETURNED TO COOLER IMMEDIATELY AFTER USE.
		O IF (06861) DAM APPEARS HAZY, SYRUPY, OR SEMI-SOLID, DO NOT USE.
D.P.	31	**CHARGE (06861) DIALLYL MALEATE.** RECORD: BATCH 64-01 GRAMS 970#
D.P.	32	MIX BATCH AT LEAST 15 MINUTES AT 5-6 RPM. RECORD: TIME START 20:00 FINISH 20:15
D.P.	33	**ADD 88104.** HP-602 RECORD: BATCH [redacted] POUNDS 37#
D.P. N/A.	34	ADD ALL REWORK SPECIFIED. (OMIT STEP IF NO REWORK) RECORD: **GRADE** **BATCH** **POUNDS**
D.P.	35	FINAL MIX BATCH AT LEAST 1 HOUR AT MAXIMUM RPM. RECORD: TIME START 20:15 FINISH 21:15

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

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OPERATOR INITIALS | STEP NUMBER

D.P. 36 **IN PROCESS SAMPLING**

STOP THE BLADES, SAMPLE ONE PINT TO 30 RTV QUALITY CONTROL FOR **ALL** OF THE FOLLOWING:

TEST		SPEC.	RESULT
A-3	APPEARANCE	OK, REDDISH/BROWN	OK
C-1229	HYDRIDE, PPM	128 - 148	158

SAMPLE ON PINT TO 42 SEL QUALITY CONTROL FOR **ALL** OF THE FOLLOWING:

TEST		SPEC.	RESULT
C-1097	T-90	15 - 51	24
	TORQUE IN SECONDS	55 - 80	79
E-3	SHORE A	37 - 46	44

37 (A) IF ALL TEST RESULTS ARE IN SPEC, GO TO **DROP** SECTION.

(B) IF ANY RESULT IS OUT OF SPEC, RESAMPLE AND CONTACT THE C.O..

38 **ADJUSTMENT INSTRUCTIONS** (IF REQUIRED)

CONTACT THE AREA PRODUCTION ENGINEER FOR ADJUSTMENT INSTRUCTION.

ok to drop RL 11/24/98

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PROCESS INSTRUCTIONS

GRADE FSL7210BD EQUIP DMXR3

BATCH HM563 ********** CC 3810

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OPERATOR INITIALS | STEP NUMBER

AF-IN 39 **DROP**

WHEN BATCH IS IN SPEC., DROP TO (55G9) RECYCLE DRUMS WITH (09M3) ACCORDIAN LINERS.

- O APPLY THE REQUIRED TWO PRE-PRINTED LABELS PER DRUM: ONE LABEL ON DRUM COVER; THE SECOND MIDWAY DOWN THE DRUM ON SIDE OPPOSITE SEAM.
- O CLOSE REDUNDANT GAS, LOWER MAIN PURGE TO MINIMUM.

AF 40 SAMPLE THREE (3) PINTS TO SEL QUALITY CONTROL FOR FINAL.

AF 41 WEIGH FILLED DRUMS TO DETERMINE NET WEIGHT OF DRUMS.

RECORD: (A) TOTAL NET WEIGHT ON PAGE 2.

(B) APPLY PALLET TAG TO EACH PALLET; INCLUDE PALLET NET WEIGHT.

(C) **BATCH COMPLETE: DATE** 11-24-98 **TIME** 0600

LAST UPDATE: 10/28/91

87766 HO 634-773