EXHIBIT D

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 2 MANUFACTURING INSTRUCTION DATE 03/23/98

GENERAL INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS STEP NUMBER

5 707580

1 DATE COMPOUNDED _____ FSL7210AD

MANUF. ORDER NO. _____ NO. 5 DMX BATCH NO. H C 5 6 1

MAT'L INPUT GRADE	MATERIAL INPUT DESCRIPTION	BATCH, TANK, OR LOT NO	MSCO INIT. MAT'L STAGED	LOC.	FORMULA AMOUNT: POUNDS	POUNDS USED	OPER INIT
88766	PART I POLYMER	HC 341		3-2D	1185#	1185	RR
06230	10 MICRON MINUSIL	HB 033		RTV	78#	78	RR
88964	D4 & HMDZ TR. FILLER		Dmx	43	315#	315	RR
88625	ZEOTHIX 95 TR. FILLER		Dmx	43	268#	268	RR
88766	PART II POLYMER	GM627 GG625 GF624		~~DM~~ 32C 32C	202 170 23	202 170 23	WJH
88610	FLUORO. PLASTICIZER	GG 150		Dmx	110#	110#	WJH
88629	FLUORO. HYDROLYZATE	HC 859		Dmx	24#	24#	WJH
88482X	METHYL TETRAMER	HA 915			24#	24#	WJH
*88034	PLATINUM CATALYST	GN 194	~~RTV~~ ~~FREEZER~~ Dmx Scale		598 GMS	598	AH
					2400#		TOTAL

* 88034 CALCULATION ON NEXT PAGE.(PAGE 2)

489/3 508

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 3 MANUFACTURING INSTRUCTION DATE 03/23/98

GENERAL INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 PRODUCTION SYSTEM CC 3810 BLDG 42

OPERATOR INITIALS STEP NUMBER

CONTINUED 1

OUTPUT MATERIAL	POUNDS
FSL7210AD	2277

CONTAINERS CODE	NO. OF CONT. NEW	USED	DESCRIPTION
55G9		6	55 GAL OT DRUMS
09M3	6		ACCORDIAN LINERS

88034 CALCULATION (ST'D= 20 PPM @ 3.8 PT)

- MUST KNOW THE %PT IN THE 88034 (SPEC.= 3.4% TO 4.0% PT)
- TYPICAL CHARGE: 544 TO 640 GRAMS.

2179 = 598 GMS. 88034 TO CHARGE.

36450 %PT

GRADE FSL7210AD EQUIP DMXR5
BATCH HC561 ********** CC 3810
* PRODUCTION SYSTEM * BLDG 42
****

OPERATOR INITIALS | STEP NUMBER

CONTINUED 1 **GENERAL**

1. FSL7210A IS THE BASE COMPOUND OF A TWO PART MOLDING COMPOUND WHICH IS USED FOR THE MANUFACTURE OF ELECTRICAL CONNECTOR INSERTS.

2. BEFORE ATTEMPTING TO OPERATE ANY ITEM OF EQUIPMENT, YOU MUST HAVE BEEN INSTRUCTED IN ITS FUNCTION.

3. INITIAL EACH STEP AS IT IS COMPLETED ON THE INSTRUCTIONS.

4. WHEN ATTEMPTING TO CONTROL A SPECIFIED BATCH TEMPERATURE, OPERATOR MUST USE OWN JUDGEMENT IN SELECTING CORRECT MIXER BLADE SPEED.

SAFETY INSTRUCTIONS

1. OBEY ALL PLANT, AREA AND EQUIPMENT SAFETY RULES WHILE RUNNING THIS EQUIPMENT.

2. BEFORE INTRODUCING FLAMMABLE LIQUIDS INTO VESSELS; PURGE WITH NITROGEN TO REMOVE AIR THAT MAY FORM AN EXPLOSIVE MIXTURE WITH THE FLAMMABLE LIQUID VAPORS.

3. WHEN TRANSFERRING FLAMMABLE LIQUIDS, CONNECT CONTAINER WITH A GROUND WIRE TO PREVENT BUILD-UP OF A STATIC CHARGE AND SPARKS.

4. THE MIXER MUST BE BLANKETED WITH A NITROGEN GAS PURGE AT 15 SCFM AT ALL TIMES.

5. USE DUST RESPIRATOR WHEN CHARGING FILLERS.

6. ANY QUESTION REGARDING SAFETY OR EQUIPMENT SHOULD BE DISCUSSED WITH THE C.O. AND RESOLVED BEFORE PROCEEDING.

GRADE FSL7210AD EQUIP DMXR5
BATCH HC561 ********** CC 3810
* PRODUCTION SYSTEM * BLDG 42
****

OPERATOR INITIALS | STEP NUMBER

CONTINUED 1 **MATERIAL HANDLING & SAFETY OBSERVATIONS**

88766 - VINYL STOPPED FLUOROSILICONE POLYMER

THIS IS A CLEAR, COLORLESS, VISCOUS POLYMER WITH NO DETECTABLE ODOR. SPECIFIC GRAVITY IS 1.12 AND THE FLASH POINT IS GREATER THAN 600F. POSSIBLE HAZARD BY INGESTION ONLY.

WERMI 06230 - 10 MICRON MINUSIL

THIS IS A BEIGE COLORED GROUND QUARTZ WHICH CAN CAUSE SILICOSIS ON LONG TERM INHALATION. AN APPROVED DUST MASK MUST BE USED WHEN HANDLING THIS MATERIAL.

88964 - TETRAMER & HMDZ TREATED FUMED SILICA

FLUFFY, WHITE POWDERY SOLID OF LOW BULK DENSITY. CONTAINS RESIDUAL METHYL TETRAMER AND HEXAMETHYLDISILAZANE ADSORBED ON SURFACE. BASICALLY SILICA. PRIMARY HAZARD IS AS AN IRRITATING DUST IF INHALED.

88625 - ZEOTHIX 95 TREATED PRECIPITATED SILICA

A WHITE POWDERY SOLID OF LOW BULK DENSITY. TREAT AS A SILICA DUST, POTENTIALLY CONTAINING FREE SILICA. WEAR A DUST MASK WHILE HANDLING.

88610 - FLUOROSILICONE PLASTICIZER

THIS CLEAR, ODORLESS COPOLYMER PLASTICIZER FLUID HAS A SPECIFIC GRAVITY OF 1.17 AND A FLASH POINT GREATER THAN 200F. POSSIBLE HAZARD BY INGESTION ONLY.

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 6 MANUFACTURING INSTRUCTION DATE 03/23/98

GENERAL INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5
BATCH HC561 ********** CC 3810
* PRODUCTION SYSTEM * BLDG 42
****

OPERATOR INITIALS STEP NUMBER

CONTINUED 1 **88629/FF7149 - FLUOROSILICONE HYDROLYZATE**

THIS LOW VISCOSITY FLUID MAY BE HARMFUL IF IN CONTACT WITH SKIN, SPLASHED IN THE EYES, OR INGESTED. REMOVE CONTAMINATED CLOTHING AND LAUNDER BEFORE RE-USE. OBTAIN MEDICAL ASSISTANCE IF IRRITATION OCCURS AFTER CONTACT.

88482/SF1173 - METHYL TETRAMER

SKIN IRRITATION IS NOT EXPECTED. IF IN CONTACT WITH SKIN, WASH WITH SOAP AND WATER. IF IN CONTACT WITH EYES, RINSE FOR 15 MINUTES WITH WATER. SEEK MEDICAL ASSISTANCE IF IRRITATION PERSISTS.

88034 - PLATINUM CATALYST

DARK BROWN TO BLACK LIQUID, SLIGHT HCL SMELL, ALSO OCTANOL ODOR. COMBUSTIBLE. NO HAZARD FROM HANDLING IS ANTICIPATED.

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 7 MANUFACTURING INSTRUCTION DATE 03/23/98

GENERAL INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS STEP NUMBER

CONTINUED 1

MANUAL INPUT WEIGHING FORM

DOUGHMXR NO.: _____.

PROD. GRADE: _____.

BATCH NUMBER: _____.

		A	B	C	D
INPUT MAT'L.:	87966				
LBS. REQUIRED:	1580				
GROSS WEIGHT:	1749				
TARE WEIGHT:					
NET WEIGHT:					
CORRECTION: (IF REQUIRED)					

OPERATOR'S SIGNATURE: _____.

CONTROL OPERATOR'S
(OR)
SUPERVISOR'S SIGNATURE: _____.

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 8 MANUFACTURING INSTRUCTION DATE 03/23/98

SYSTEM PREPARATION INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS	STEP NUMBER	
nn	1	**SYSTEM PREPARATION** RECORD ON THE INSTRUCTIONS: O ALL INGREDIENT ADDITIONS. O MIX TIMES - START AND FINISH. O ANY DATA SPECIFICALLY REQUESTED. O INITIAL EACH STEP AS IT IS COMPLETED.
nn	2	THE MIXER BOWL, BLADES, AND COVER MUST BE THOROUGHLY CLEANED FROM ANY PREVIOUS PRODUCT. PERFORM A TETRAMER BOIL OUT AND STUFFING BOX REPACK. ONLY TRACE AMOUNTS OF A PREVIOUS BATCH OF FSL7210AD IS PERMITTED. A THOROUGH SCRAPE OUT BETWEEN BATCHES OF FSL7210AD IS REQUIRED. RECORD: PREVIOUS MATERIAL IN MIXER: Same. TYPE OF CLEANOUT PERFORMED: _____. MIXER CLEAN AND READY FOR USE: _____. (CONTROL OPERATOR'S INITIALS)
nn	3	BE SURE ALL MATERIALS REQUIRED FOR THE BATCH ARE AVAILABLE IN THE QUANTITIES REQUIRED. BE SURE BATCH NUMBERS ARE CORRECT.

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 9 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

nn 1 **POLYMER CHARGING (PART I)**

(A) **RECORD BATCH START: DATE** 3/25/98 **TIME** 0630

(B) APPLY FULL COOLING TO MIXER BOWL AND BLADES.

nn 2 **CHARGE 88766** (PART I).
RECORD: BATCH 361 POUNDS 1185

nn 3 CLOSE MIXER COVER.

nn 4 SET THE NITROGEN GAS PURGE AT 20 SCFM.

nn 5 **FILLER ADDITIONS**

ADD (06230) 10 MICRON MINUSIL.
RECORD: BATCH 11001 POUNDS 78

nn 6 MIX BATCH AT LEAST 15 MINUTES AT 18 TO 22 RPM.
RECORD: TIME START 0800 FINISH 0815

nn 7 **ADD 88964** IN THREE (3) ADDITIONS:
- O SET MIXER SPEED AT 18 - 22 RPM.
- O MIX EACH ADDITION AT LEAST 15 MINUTES OR UNTIL MASSED.
- O MAINTAIN FOLLOWING LOG:

88964 FILLER ADDITION LOG

ADDITION NUMBER	POUNDS 88964	-TIME- START	FINISH	MIXER RPM	BATCH TEMP.	COMMENTS
(1)	105	0830	0915	18	19	
(2)	105	0915	1015	10	23	
(3)	105	1030	1115	10	24	

RECORD: TOTAL LBS. 88964 315 BATCH NO. _____

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 10 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

mm | 8 **ADD 88625** IN THREE (3) ADDITIONS.

- O MIX EACH ADDITION AT LEAST 20 MINUTES OR UNTIL MASSED AT MAXIMUM SPEED.
- O MAINTAIN FOLLOWING LOG:

88625 FILLER ADDITION LOG

ADDITION NUMBER	POUNDS 88625	-TIME- START	FINISH	MIXER RPM	BATCH TEMP.	COMMENTS
(1)	100	1130	1220	10	34	
(2)	100	1240	1320	10	52	
(3)	65	1340	1420	10	57	

RECORD: TOTAL LBS. 88625 268 BATCH NO. _____

mm | 9 STOP MIXER BLADES, OPEN COVER, AND SCRAPE DOWN BLADES AND SIDES OF MIXER BOWL TO REMOVE ANY CAKED OR LOOSE FILLER.

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 11 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

FS 10 **HEAT-UP AND COOK**

- O SET MIXER AT MAXIMUM SPEED.
- O SET THE NITROGEN GAS PURGE AT 30 SCFM.
- O TURN ON REDUNDANT NITROGEN GAS PURGE.

ALIGN VENT TO ATMOSPHERE, DO NOT USE CONDENSER VENT SYSTEM.

FS 11 SET THE TEMPERATURE CONTROLLER AT 125C.

- O HEAT BATCH TO 120-130C. **DO NOT EXCEED 140C.**

FS 12 COOK BATCH 4 HOURS AT 120-130C.

- O RECORD DATA EVERY 60 MINUTES IN FOLLOWING LOG:

COOK LOG

OPERATOR	TIME	MIXER RPM	BATCH TEMP.	N2 FLOW	COMMENTS
FS	17:30	10	120	30	
FS	18:30	10	126	30	
FS	19:30	10	127	30	
FS	20:30	10	128	30	
FS	21:30	10	128	30	

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 12 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 CC 3810

PRODUCTION SYSTEM BLDG 42

OPERATOR INITIALS | STEP NUMBER

FS 13 **COOLING**

(A) SET MIXER SPEED 2-3 RPM.
(B) APPLY FULL COOLING TO MIXER.

WJA 14 WHEN BATCH REACHES 80C., CONTINUE PROCESS.
RECORD: TIME BATCH AT 80C. 2345

WJA 15 REDUCE NITROGEN GAS PURGE TO 20 SCFM.
O TURN OFF REDUNDANT NITROGEN GAS PURGE.

WJA 16 **SCRAPE DOWN**

STOP MIXER BLADES, OPEN COVER, AND SCRAPE DOWN BLADES AND SIDES OF MIXER BOWL TO REMOVE ANY LOOSE FILLER OR PRODUCT.

WJA 17 **POLYMER CHARGING (PART II)**

CHARGE 88766 (PART II) WHEN BATCH TEMP. IS 80C. OR LESS.
RECORD: BATCH GM623 GG623 GP624 POUNDS 395#

WJA 18 SET MIXER SPEED AT 8-12 RPM, CONTINUE FULL COOLING.

WJA 19 **FINAL ADDITIONS**

ADD 88610 IN TWO (2) ADDITIONS.
O MIX EACH ADDITION AT LEAST 30 MINUTES AT MAXIMUM SPEED.
O MAINTAIN FOLLOWING LOG:

88610 ADDITION LOG

ADDITION NUMBER	POUNDS 88610	-TIME- START	FINISH	MIXER RPM	BATCH TEMP.	COMMENTS
1	55	0130	0205	20	360	
2	55	0205	0240	20	382	

RECORD: TOTAL LBS. 88610 110# BATCH NO. GG150

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 13 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 CC 3810

PRODUCTION SYSTEM BLDG 42

OPERATOR INITIALS	STEP NUMBER	
WJH	20	COOL BATCH TO 40C. OR LESS. RECORD: BATCH TEMPERATURE 0300
WJH	21	**ADD 88629** RECORD: BATCH HC859 POUNDS 24
WJH	22	**ADD 88482** RECORD: GRADE 88482Y BATCH HA915 POUNDS 24
WJH	23	MIX BATCH APPROX. ONE (1) HOUR AT 8-12 RPM. RECORD: TIME START 0315 FINISH 0415
WJH	24	**IN PROCESS SAMPLING** STOP THE BLADES, SAMPLE ONE PINT TO 30 RTV QUALITY CONTROL FOR **ALL** OF THE FOLLOWING:

TEST		SPEC.	RESULT
A-3	APPEARANCE	OK, OFF WHITE	OK
P-15	SPECIFIC GRAVITY	1.27 - 1.33	1.278
C-930	APP. RATE, GMS/MIN	50 - 150	114

AH 25 (A) IF ALL TEST RESULTS ARE IN SPEC, GO TO NEXT STEP, **PLATINUM CATALYST ADDITION** SECTION.

(B) IF ANY RESULT IS OUT OF SPEC, RESAMPLE AND CONTACT THE C.O..

26 **ADJUSTMENT INSTRUCTIONS** (IF REQUIRED)
CAUTION: CONFIRM ANY OUT OF SPEC RESULT BEFORE MAKING ANY ADJUSTMENT. LOW P-15 SHOULD BE ADJUSTED WITH 06230. ADJUSTMENT IS LIMITED TO 10% OR LESS OF THE INITIAL 06230 CHARGE. DO NOT ADJUST WITH 88964 OR 88625 UNLESS DIRECTED BY PRODUCT CHEMIST OR AREA PRODUCTION ENGINEER.

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 14 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 ********** CC 3810

* PRODUCTION SYSTEM * BLDG 42

****

OPERATOR INITIALS | STEP NUMBER

AN 27 **PLATINUM CATALYST ADDITION**

ADD 88034.
RECORD: BATCH GN194 GRAMS 598 6ms

AH 28 MIX BATCH APPROX. 15 MINUTES AT MINIMUM RPM.
RECORD: TIME START _____ FINISH _____

AN 29 ADD ALL REWORK SPECIFIED.(OMIT STEP IF NO REWORK)
RECORD: **GRADE** **BATCH** **POUNDS**

_____ _____ _____

_____ _____ _____

_____ _____ _____

A.H 30 FINAL MIX BATCH APPROX. ONE (1) HOUR AT 18-22 RPM.
RECORD: TIME START 0845 FINISH 0945

AN 31 **IN PROCESS SAMPLING**

STOP THE BLADES, SAMPLE ONE PINT TO 30 RTV QUALITY CONTROL FOR **ALL** OF THE FOLLOWING:

TEST	SPEC.	RESULT
A-3 APPEARANCE	OK, OFF WHITE	OK
C-1258 PLATINUM, PPM	17 - 25	21

AN 32) IF ALL TEST RESULTS ARE IN SPEC, GO TO **DROP** SECTION.

(B) IF ANY RESULT IS OUT OF SPEC, RESAMPLE AND CONTACT THE C.O..

_____ 33 **ADJUSTMENT INSTRUCTIONS** (IF REQUIRED)
CONTACT THE AREA PRODUCTION ENGINEER FOR ADJUSTMENT INSTRUCTION. _____

_____

_____

GENERAL ELECTRIC CLASS III - TRADE SECRET AND CONFIDENTIAL INFORMATION

PAGE 15 MANUFACTURING INSTRUCTION DATE 03/23/98

PROCESS INSTRUCTIONS

GRADE FSL7210AD EQUIP DMXR5

BATCH HC561 CC 3810

PRODUCTION SYSTEM BLDG 42

OPERATOR INITIALS | STEP NUMBER

FF 34 **DROP**

WHEN BATCH IS IN SPEC., DROP TO (55G9) 55 GAL CHIMED DRUMS WITH (09M3) ACCORDIAN LINERS.

- O APPLY THE REQUIRED TWO PRE-PRINTED LABELS PER DRUM: ONE LABEL ON DRUM COVER; THE SECOND MIDWAY DOWN THE DRUM ON SIDE OPPOSITE SEAM.
- O CLOSE REGULAR AND REDUNDANT NITROGEN GAS FLOW.

FF 35 SAMPLE THREE (3) PINTS TO SEL QUALITY CONTROL FOR FINAL.

FF 36 WEIGH FILLED DRUMS TO DETERMINE NET WEIGHT OF DRUMS.

RECORD: (A) TOTAL NET WEIGHT ON PAGE 2.

(B) APPLY PALLET TAG TO EACH PALLET; INCLUDE PALLET NET WEIGHT.

(C) **BATCH COMPLETE: DATE** _____ **TIME** _____

LAST UPDATE: 10/28/91