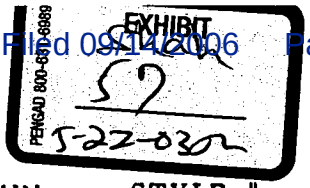
EXHIBIT G



Vertipile, Inc.

EXPERIMENTAL PRODUCTION RUN STYLE # 499

R & D # HS- 9/4 DATE: 5/16/85

PROJECT # PRODUCT - 1.8 den. Natural - upholstery

PURPOSE To develop print base cloth 1.8 den. Brl. Nylon and pigmented adhesive

CUSTOMER Vertipile FLOCK DA107- ~~8145~~ 8145 COLOR Natural

SUBSTRATE PIC Roanoke SUPPLIER

COLOR Natural YARDS 400 WIDTH 58"

PRECOAT (Y) N PRECOAT ADHESIVE 901 - 40

FLOCKING ADHESIVE 2642 - 2303 Navy

ADHESIVE APPLICATION Std. CUP WT. 90 gms.

RANGE # 2 SPEED 45 (AC) MECH

SCREENS Std.

OVEN TEMPERATURE SETTINGS 1. Std. 2. 3. 4. °F

PUT UP Center Wind- flock out 100 yds. POST FINISHING Y (N)

WT STANDARDS FOR TRIAL RUN: - OVERALL WT 7.9 oz./sq.yd.

BASE 3.1 oz./sq.yd. PRECOAT 0.5 oz./sq.yd.

FLOCK DENSITY 2.1 oz./sq.yd. FLOCK ADHESIVE 2.2 oz./sq.yd.

LAB TESTING Std + Weyenbeek + Peal

FLOCKED WIDTH INS. PLUCK LBS. FLEX CYCLES

RELATED INFORMATION AND COMMENTS

Substrate: - Std. -

Flock: Std. - use from stock for this trial

Adhesive: Std.

Scheduling: - Need by 5/28/85

Samples for R & D: - 5 Yds.

HS + WJ Must be present at Batching ___ Precoating ___ Flocking ✓

Need this base for print trial to see if we can get away from stock dyed 1.8 den Brl. trilobed Nylon flocked product for upholstery.

Requested By: Fernandes

cc: LH, CFS, DH, GV, PH, PB, PM, KR, MP, BO'B, WJ, Supervisors