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9 **UNITED STATES DISTRICT COURT**
10 **CENTRAL DISTRICT OF CALIFORNIA**
11 **WESTERN DIVISION**

12 THE TOLKIEN TRUST and THE TOLKIEN
13 ESTATE LTD,

14 Plaintiffs,

15 vs.

16 DEMETRIOUS POLYCHRON,

17 Defendant.

18 Case No.: 2:23-cv-04300-SVW(Ex)

19 **DEFENDANT’S NOTICE OF**
20 **WITHDRAWAL OF MOTION**
21 **TO DISMISS PLAINTIFFS’**
22 **COMPLAINT**

23 Date: September 11, 2023

24 Time: 1:30 p.m.

25 Dept.: Courtroom 10A

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TO PLAINTIFFS AND THEIR ATTORNEYS OF RECORD:

PLEASE TAKE NOTICE that Defendant Demetrious Polychron (Defendant) *withdraws his* pending motion to dismiss scheduled for September 11, 2023, and has filed an Answer to the Complaint.

Dated: August 31, 2023

Respectfully submitted,
Katie Charleston Law, PC

By: /s/ Katie Charleston
Katie Charleston, Esq.
Attorney for Defendant